

User's Guide for VLS 120 batten board clamp



The VLS 120 components (see Fig. 1):

1. Clamping bar
2. Clamp spindle
3. Stopper spindle
4. Pushbutton
5. Handle
- I. Clamping mechanism
- II. Stopper mechanism

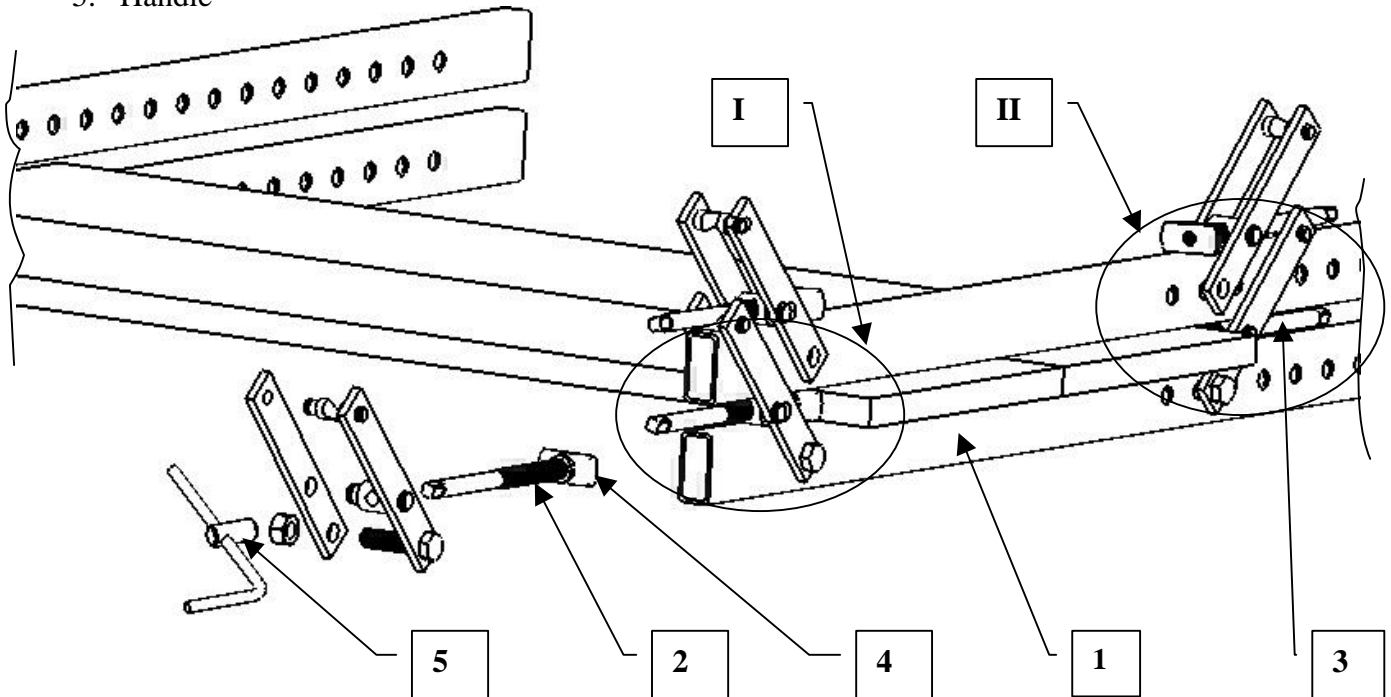


Fig. 1

1. General

The VLS 120 in a basic configuration is as standard composed of a handle, four clamping bars, two clamping mechanisms, i.e. two clamps and two stoppers. The product is designed for working in several layers on top of each other. To do this, you need at least two VLS T 120 Standard, composed of one clamping bar and one clamping mechanism, i.e. one clamp and one stopper. The mechanism with a shorter spindle is used as an adjustable stopper, the actual clamping is done on the extreme holes, using the mechanism with a longer spindle. The bolts of the mechanisms are fitted with nuts. Clamping force is exerted by the handle, or you can use a ratchet spanner extender.

2. Basic data

Batten boards up to 120 cm wide can be glued. When gluing narrower batten boards, you must use the clamping bar side with a series of holes. When gluing wider batten boards, attach the clamping mechanism to the clamping bar side with only one hole. When gluing batten boards thinner than 25 mm, you must use a padding along the entire clamping length.

3. Multiple layer clamping

When gluing in several layers on top of each other, use the groove in the clamping pin for the top mechanism spindle. Set the groove into vertical position. You can do it with pliers even after clamping.

4. Important!!

When working with large objects, be extra careful.